- 1. Install existing lights on tips using original hardware and Tinnerman speed nuts. Use light bracket as template to drill three mounting holes. Secure 12" ground wire to wing tip light bracket.
- 2. Hook up light and secure ground wire to closing rib with a P.K. screw.
- 3. Attach tip to wing as shown:
 - a. Align bottom edge of new tip to correct position.
 - b. Before drilling holes, be sure tip is fitted tight against wing leading edge.
 - c. Set bottom screws first.

 Upper surface of wing tip to be parallel to upper surface of wing

 Tip Closing Rib WING

Drill (10) holes in tip to match existing tip mounting holes.

4. Log book entry is all that is required: "Installed Met-Co-Aire tips per SD1009, FAA approval STC SA12WE."