Cessna 182 **Body Fairings**

APPLICABLE MODELS

Cessna 182 Models 182E, 182F, 182G, 182H, 182J, 182K, 182L, 182M, 182N, 182P, 182Q, 182R

KNOTS 2U, LTD.

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Rev#	Date	Effect
Α	5-4-01	Re-write. Changed part numbers. Added maintenance manual.

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Knots 2U / Cessna 182 Body Fairing Installation Manual STC# SA2381NM Issue Date 2-8-85 Manual No. 182CBF-M Rev A.

Section 1.0 Body Fairing Installation

1.1 Installing Forward Body Fairing P/N 07717-61

Hold forward body fairing P/N 07717-61 in place allowing 1/64" clearance around nose strut piston. The center forward mounting dimple in fairing should be aligned with the bottom center of air cleaner. (Check inside of cowling to confirm clearance in locations to be drilled, cowling may be removed to accomplish this if necessary) Temporarily tape fairing in place on cowl. Hold aft body fairing in place and confirm proper alignment of the two fairings, adjust if necessary. Drill #27 holes at dimpled locations, cleco as you go. Countersink all holes in fairing and rivet using CR3242-4-3 Cherry rivets. (23 req.) Additional rivets may be used if necessary to aid in proper fit to cowling. Observe all edge distances and spacing if additional rivets are used.

1.2 Installing Aft Body Fairing P/N 07717-63

On aircraft with S/N 18261426 & on, existing Cessna P/N 0713335-1, rear body fairing should be removed prior to the installation of the new fairing. (Before drilling holes in fuselage, check areas for interference!) Align the leading edge of aft fairing with the trailing edge of the cowl fairing. Drill 7 #40 holes in body fairing at locations that will not interfere with any structure, lines, wiring etc. and cleco fairing in place. Remove fairing and enlarge holes in fuselage to a #12 hole size. Enlarge holes in fairing to a #20 hole size. Install (7) P/N A8K-75 rivnuts in fuselage and install fairing using (7) AN526C-832-R10 screws. If an existing hole can be used from removed P/N 0713335-1 you may use it. Drill a #30 drain hole at the lowest point in the bottom of the aft body fairing.

1.3 Parts List

Qty.	Part No.	<u>Description</u>
1	07717-61	Forward Body Fairing
1	07717-63	Aft Body Fairing
23	CR3242-4-3	C/S Cherry Rivet
7	A8K-75	Keyed Rivnut
7	AN526C-832-R10	Stainless Screw

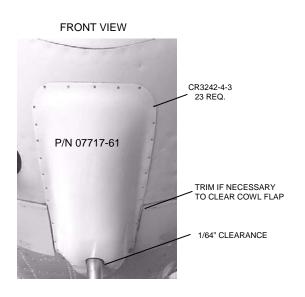
1.4 Paperwork And Logbook Entry

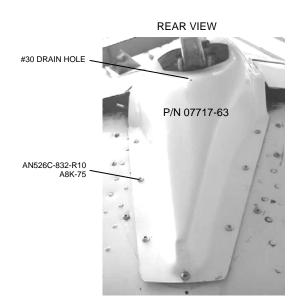
Perform paperwork (337 and logbook entry). Place KNOTS 2U Maintenance Manual and Supplemental Type Certificate with logbooks. Place copy of this manual with STC and Maintenance manual with aircraft logs.

Weight and Balance change = 1.90 lbs.

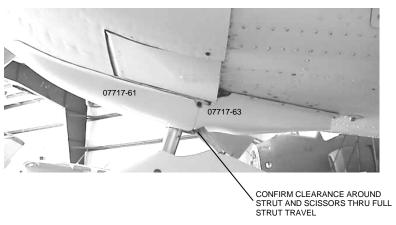
Arm = Per appropriate Cessna manual

Section 1.5 Body Fairing Installation





SIDE VIEW



Section 2.0 Maintenance Manual – Instructions for Continued Airworthiness.

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Cessna 182 Models

Body Fairing Kit

- 1. Before each flight, inspect the fairings for loose screws or rivets and proper fit.
- 2. Upon each annual or 100 hour inspection, inspect the fairings for proper fit, loose screws / rivets, cracks, or separated plies of fiberglass.
- 3. If any of the above discrepancies are found; replace hardware or repair fiberglass using proper techniques and procedures as outlined in AC 43.13-1B & 2A.